

Date: Wednesday, 5/23/2007 3:24:55 PM  
 User: Kim Johnston

## Process Sheet

split  
 8A 07/05/31

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET  
 Job Number : 32478  
 Estimate Number : 10612  
 P.O. Number : N/A  
 This Issue : 5/23/2007 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 1/1 Type : SMALL /MED FAB  
 Previous Run : 31430  
 Part Number : D33671  
 Drawing Number : D3367 REV. A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : N/A  
 Due Date : 6/10/2007 Qty: 20 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est: A 05-02-09 New issue KJ/JLM  
 Est Rev:B 06-08-08 Now On WaterJet JLM

## Additional Product

Job Number:



Seq. # Machine Or Operation: Description :

1.0 M1010S125 1010-1025 sheet .125



Comment: Qty.: 0.0193 sf(s)/Unit Total : 0.3864 sf(s) 0.7728  
 1010-1025 sheet .125 0.0772X  
 (M1010S.125) M101094 0.648  
 Batch: M103840 ml 07 05 29

36

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3367  
 Dwg Rev: A  
 Prog Rev: A ml 07 05 29

36

• 2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE ml 07 05 29

36

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

counted 36

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Deburr

07/05/31

32

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/31	4	Split w/o	SS	07/05/31	32		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:24:55 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 32478

Part Number: D33671

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3367

8/3 07/05/31

(32)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 07.06.07

(32)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

AA 07/06/04

(32)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/06/05

(32)

Job Completion



W 07-06-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

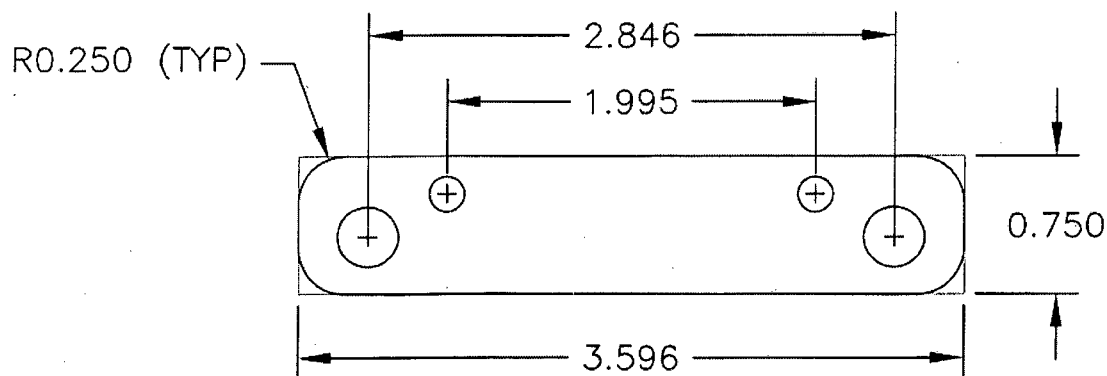
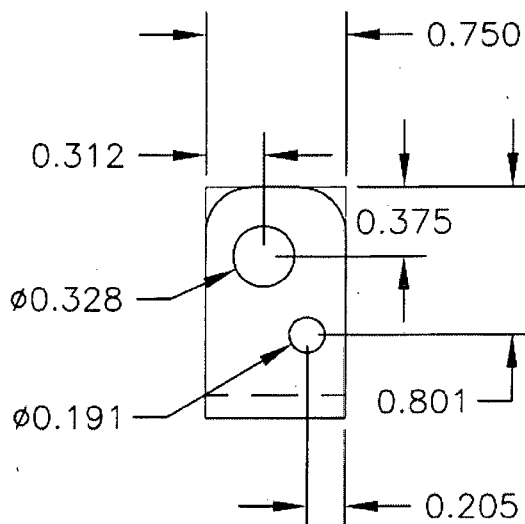
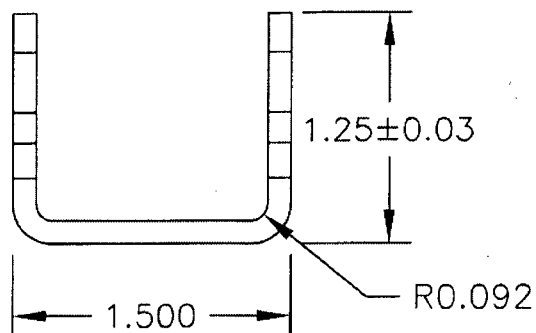
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN FH	DRAWN BY FH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED FH	APPROVED FH	DRAWING NO. D3367	REV. A SHEET 1 OF 1
DATE 04.12.07		TITLE MOUNTING BRACKET	SCALE 1:1
A	04.12.07	NEW ISSUE	



#### D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES.
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 32478

RELEASED

04.12.16

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DART AEROSPACE LTD		Work Order: 32478
Description: Mounting Bracket		Part Number: D3367-1
Inspection Dwg: D3367 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

	Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Ø 0.328	+0.006-0.001	0.328	✓		vern	
B	Ø 0.191	+0.005-0.001	0.191	✓		vern	
C	0.750	+/- 0.010	0.757	✓		vern	
D	3.596	+/- 0.010	3.598	✓		vern	
E	2.846	+/- 0.010	2.845	✓		vern	
F	1.995	+/- 0.010	1.992	✓		vern	
G							
H							
I							
J							
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T							
U							
V							
W							
X							
Y							

Measured by: <i>MLM</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 07.05.29	Date: 07.05.29	Date:	N/A
Rev	Date	Change	Revised by KJ/RF
		New Issue	Approved



